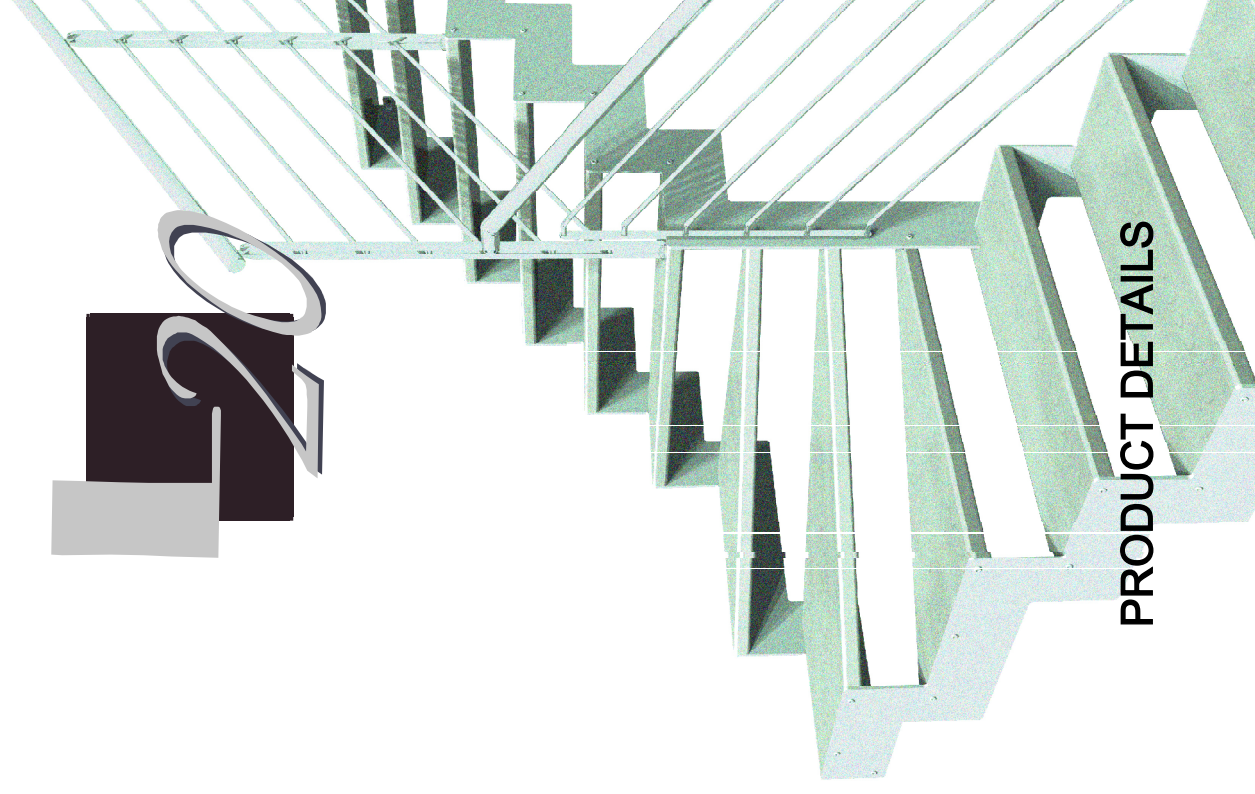




**Manufacturer**

Solidarietà Intrapresa Soc. Coop. sociale - O.N.L.U.S.  
Via Campo dei Fiori, 3/B - 47122 Forlì (FC)  
ITALIA

**Product**

**L20 STAIRCASE KIT**

Compliance N° 13/0868

Year: 2013

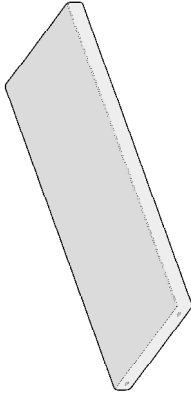
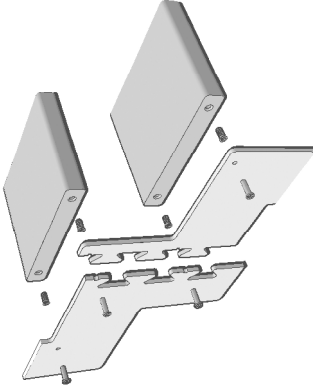
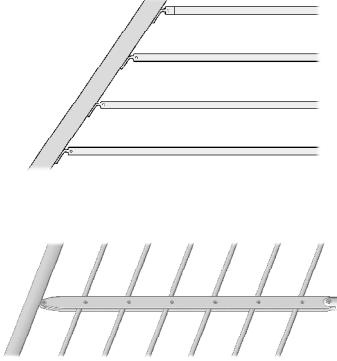
Reference Terms : ETAG 008 01 Edizione gen. 2002

Served System N°: 0970

**CE**

**Dealer**

# PRODUCT SPECIFICATIONS

| TREADS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | STRUCTURE                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | RAILING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | LEGISLATION                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | GENERAL INFO                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p><b>Description</b></p> <p>Finger joint Beechwood tread, with 40/60mm thickness glued staves.</p> <p>Press-formed metal layer</p> <p><b>Material</b></p> <p>Wood: dehydrated finger joint beech with 40mm thickness staves joined with vinyl adhesive. Steel: S235JREN10027/2</p> <p><b>Surface Treatment</b></p> <p>Wood: double layer of proper transparent varnish treatment. For coloured version the colouring is applied in advance</p> <p>Steel: varnished with epoxy-polyester powders</p>  | <p><b>Description</b></p> <p>Press-formed Metal -sheet with a 8/10mm thickness created using laser cutting with a "Z" and "I" geometry. Structures are fixed together with a dovetail joint</p> <p><b>Material</b></p> <p>Steel: S235JREN10027/2<br/>Stainless Steel: AISI 304</p> <p><b>Surface Treatment</b></p> <p>Steel: varnished with epoxy-polyester powders<br/>Stainless Steel: Brushing</p>  | <p><b>Description</b></p> <p>Build with vertical newels of various kind: columns, cables fixed to the tread or to the handrail with appropriate junction elements</p> <p><b>Material</b></p> <p>Wood: Solid Beech Steel: S235JREN10027/2<br/>Plastic: polyamide<br/>Stainless Steel: AISI 303- 304</p> <p><b>Surface Treatment</b></p> <p>Wood: double layer of proper transparent varnish treatment. For coloured version the colouring is applied in advance</p> <p>Steel: varnished with epoxy-polyester powders<br/>Stainless Steel: Brushing or Polishing</p>  | <p><b>UNI 10803-99</b><br/>Terminology and classification</p> <p><b>UNI 10804-99</b><br/>Winder Staircases<br/>Terminology and classification</p> <p><b>UNI 10810-99</b><br/>Winder Staircases<br/>Determination of structural stress resistance factor</p> <p><b>PRECAUTIONS NOTES</b></p> <p>Product must be located inside building belonging to "A" EN 1990:2002 category with a temperature between +5°C and +30°C, humidity must be between 30% and 70%</p> <p>Installation must be executed by experts checking the walls conditions in which appropriate anchoring has to be made.</p> <p>No one alteration to the product is allowed in order to avoid the stability compromising. Surfaces treatments can change the tone and colour if exposed to direct sunlight.</p> <p>The product should be kept away from direct heat sources.</p> | <p><b>Maintenance:</b></p> <p>Check the proper tightening of the nuts and bolts once the staircase is been installed. This check must be executed again 6 month after the installation.</p> <p><b>Cleaning:</b></p> <p>Normal cleaning of wood and plastic surfaces must be done using humid rag exclusively with water, do not use abrasive or solvent products.</p> <p>Metal parts can be cleaned with a humid rag using commercial products for furniture cleaning with no acid or strong solvent chemical substances</p> <p><b>Disposal:</b></p> <p>The product and every packaging element are realised using recyclable materials, all parts and components must not wasted into the environment, but they have to be carried to the local disposal system, regarding the regulations in force.</p> |